

Date: Monday, 06/06/2008 2:33:33 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	39058			Part Number	: D28063		
Estimate Number	10518			Drawing Number	: D2806 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	06/06/2008	S.O. No.	:	Drawing Revision	: A		
Prsh Rev.	NC			Material	:		
First Issue	11	Type	MACHINED PARTS	Due Date	12/05/2008	Qty:	20
Previous Run	36534			Unit:	Each		
Written By	<i>JL 08-05-05</i>						
Checked & Approved By							
Comment	Est:B 06.03.11 Part now turned KJ/JLM Est Rev:C Now on Doosan Lathe JLM Verified By:EC						

## Additional Product

Job Number:	
-------------	--

Seq. #.	Machine Or Operation.	Description :
1.0	M6061T6H1000	6061-T6 1" HexBar

Comment: Qty : 0.0962 ft(s)/Init Total : 0.9618 ft(s)

0.001" TC Hex Bar x 2"

Material: 6061-T6 (QQ-A-200/8 or QQ-A-250/11) 1.00" Hex Bar  
(M6061T6H1.000)

Batch: M17029

20 08/05/09

Comments: DOOSAN Lathe

i- Turn as per Folio FA105 Rev: A & Dwg D2806 Rev: A

2- Deburr per dwg D2806

INSPECT PARTS AS THEY COME OFF MACHINE

20 08/05/13

Comments: INSPECT PARTS AS THEY COME OFF MACHINE

20 08/05/13 20

4.0 QC8 SECOND CHECK

Comments: SECOND CHECK

JL 08/05/13 20

Comments: HYDRO FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M-J-B/AB

08/05/13

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39058

Part Number: D28063

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION

dox

Comment: INSPECT ALODINE

8/3/13

SP

7.0 PACKAGING 1



PACKAGING RESOURCE #1



2ex

Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: 48

8/5/13

518

8.0 QCZ1



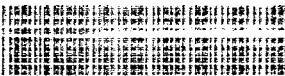
FINAL INSPECTION/W/O RELEASE



08/05/14 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-13

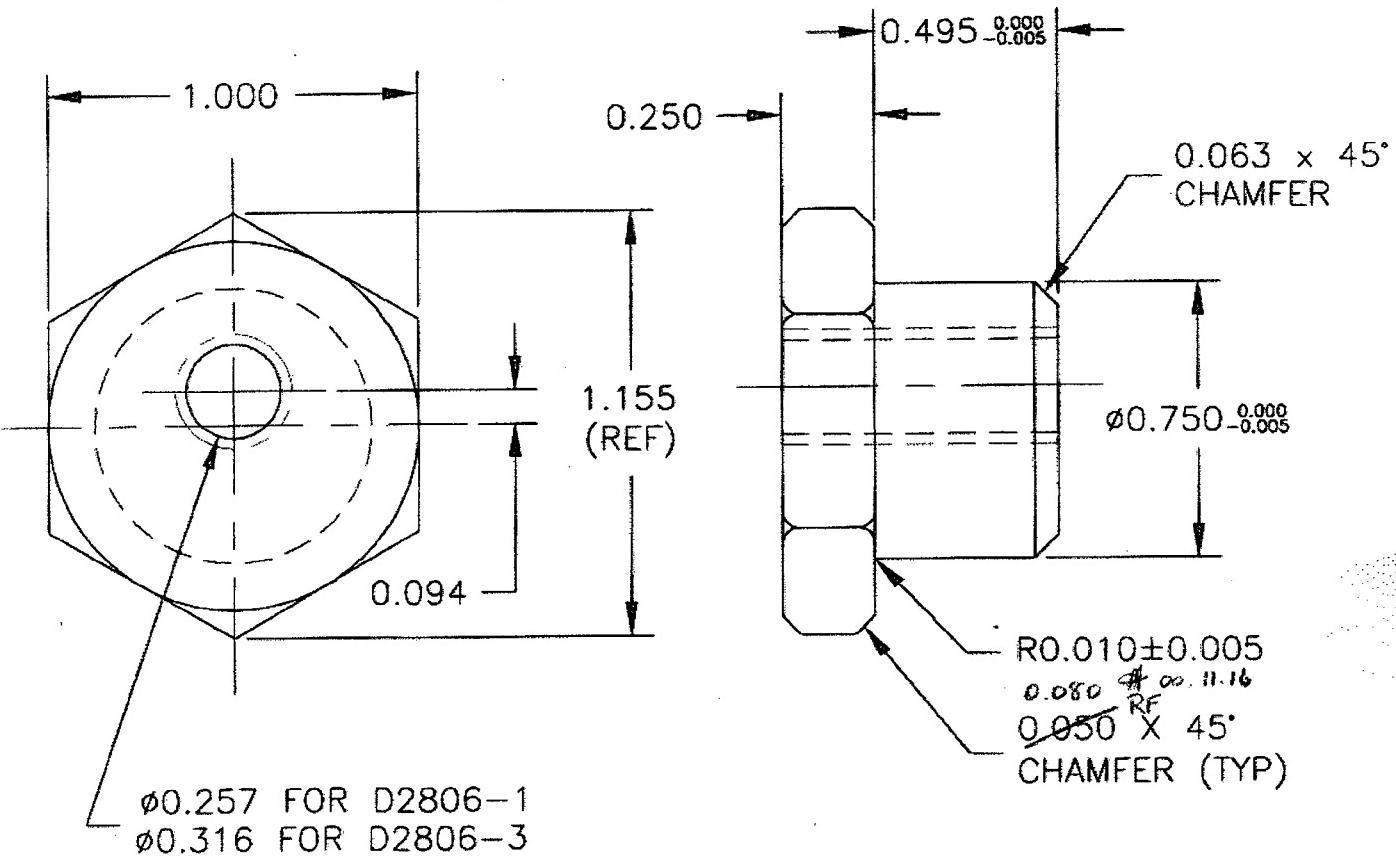


A COPY  
CROSS

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO.	REV. A
DATE 00.11.08		D2806	SHEET 1 OF 1
		TITLE BUSHING	SCALE 2:1
A	00.11.08	NEW ISSUE	

RELEASED  
00.11.13 #

39058  
W/0



D2806-1 (DRILL Ø0.257 HOLE)  
D2806-3 (DRILL Ø0.316 HOLE)

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD	Work Order:	39058
Description: Bushing	Part Number:	D2806-3
Inspection Dwg: D2806 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<i>RQ</i>	Audited by:	<i>J.L.</i>	Prototype Approval:	N/A
Date:	<i>08/05/13</i>	Date:	<i>08/05/13</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.02.25	New issue	KJ/RF	TT